

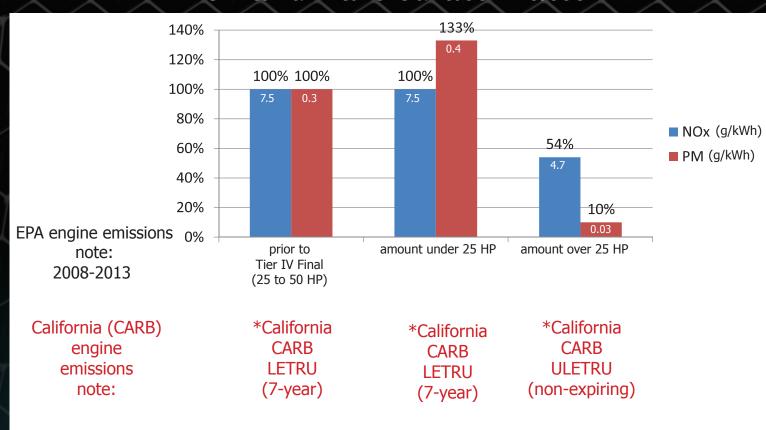
## EPA Tier IV Final Emissions Regulations

On May 11, 2004, the Environmental Protection Agency (EPA) signed the final rule introducing Tier IV emission standards, which phased-in over the period of 2008-2015.

The Tier IV standards requires that emissions of PM be reduced by approximately 90% and NOx by approximately 37%.

January 1, 2013
was the effective
compliance date
for the Tier IV Final
emissions standard.
To meet the new
standard, transport
refrigeration unit
(TRU) diesel engines
required advanced
emission-control
technologies similar
to those found on
current truck and
tractor engines.

## **NOx and Particulate Matter**



TK Unit Models	SB-230, SB-210+, SB-210, SB-200 SB-190, SB-III	C-600 Precedent	S-600 Precedent	
TK Unit Models (deep frozen)	SB-330, SB-310+, SB-310, SB-300, SB-400, SB-III SSR	Not Available	S-700 Precedent	

For detailed descriptions of the regulations, updates and other information, go to: